



MODEL 1398
REL: 10/95

PARTS LIST MODEL 1398 VACUUM PUMP
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<u>ITEM</u>	<u>QUAN</u>	<u>PC. NO.</u>
1	1	61-8487
2	1	61-8486
3	1	61-8610
4	1	61-8611
5	1	61-8613
6	1	61-8612
7	43	2-61-0571
8	6	2-61-0000
9	6	2-01-0110
10	1	41-2491
11	1	41-2515
12	42	2-01-0520
13	3	2-01-0532
14	4	41-1137
15	2	41-1136
16	1	41-1507
17	4	41-2485
18	4	2-01-6312
19	1	41-2492
20	1	41-2567
21	4	41-2507
22	1	41-2399
23	2	41-2509
24	1	41-2486
25	2	41-2483
26	1	41-2493
27	2	41-2484
28	1	41-2395
30	1	41-1722
34	2	41-3753
38	1	41-2517
39	2	2-01-0320
40	2	2-01-0356
41	32	41-2363
42	6	2-61-3100
43	1	41-1726
44	1	41-1746
45	1	41-2411
46	2	41-2397
47	4	2-00-2704
48	18	2-01-0316

<u>DESCRIPTION</u>
Pulley Bushing 1-1/2 Bore
Pulley incl. Item 1
72 deg Elbow NW50
Intake Adapter
Centering Ring w/screen NW50
Bulkhead Clamp
Steel Washer 3/8
Seel Washer 3/16 Bolt Size
Hex Hd. Screw 1/4-20 x 5/8
Seal
O-Ring, Buna #237
Hex Hd Screw 3/8-16 x 1-1/4
Hex Hd Screw 3/8-16 x 2
Washer
Plug
O-Ring #235
Spring Retainer
Soc Hd Screw 5/16-18 x 3/4
Conversion Valver Cover
Valve
Spring for Exhaust Valve
Valve Cover
Long Extension Rod
Deflector
Connector Rod
Baffle Plate
Extension Rod
Oil Case
Draincock
Oil Sight
Gasket
Hex Hd Screw 5/16-18 x 1-1/4
Hex Hd Screw 5/16-18 x 3-1/2
Washer
Washer 1/4
Replacement Filter Element
Filter Element Incl. Item 43
Large End Plate
Spacer
Fil Hd Screw 10-32 x 1/4
Hex Hd Screw 5/16-18 x 1

<u>ITEM</u>	<u>QUAN</u>	<u>PC. NO.</u>
53	1	41-2482
54	2	41-2494
55	1	41-2386
56	2	41-2406
57	6	41-2952
58	2	41-2472
59	1	41-2404
60	1	41-2473
61	2	41-2514
62	1	41-2403
63	1	41-2410
64	1	61-8510
65	1	2-01-6532
66	1	41-2487
67	1	41-2396
68	2	2-01-0344
69	1	4-40-2401
70	1	41-2506
71	1	41-2488
72	2	4-21-3901
73	2	41-2392
75	1	41-2471
76	1	41-2405
77	1	41-2390
78	3	41-5405
79	1	41-2409
80	7	2-01-0352
81	1	41-2470
82	6	2-01-6112
83	1	2-01-0364
84	1	41-2521
85	1	41-2497
86	1	4-40-0800
87	2	41-2402
88	4	2-01-0312
89	1	41-3063
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**	1	70-1003
**	1	70-1007
**	1	70-1071

<u>DESCRIPTION</u>
O-Ring #349
Leg
Large Ring
Large Vane, Metal
Vane Spring
Spring Holder for Large Vane
Large Rotor
Key
Woodruff Key
Shaft
Center Plate
Pipe Plug 1/4 NPT
Soc Hd Screw 3/8-16 x 2
O-Ring #210
Exhaust By-pass
Hex Hd Screw 5/16-18 x 2-3/4
Ball Valve 3/4 dia
Cone Spring
O-Ring #216
Dovel Pin 7/16 dia x 3
Small Vane, Metal
Spring Holder for Smaal Vane
Small Rotor
Small Ring
Pipe Plug
Small End Plate
Hex Hd Screw 5/16-18 x 3-1/4
Shaft End Cap
Soc Hd Screw 1/4-20 x 3/4
Hex Hd Screw 5/16-18 x 4
Ball Check Plug
Vented Exhaust Valve
Steel Ball 1/4
Retaining Ring
Hex Hd Screw 5/16-18 x 3/4
Orifice
Sealant
Hinged Clamp NW50
Centering Ring Assy. NW50
Hose Adapter NW 50

** Parts supplied with the Pump but not shown