



MODEL 1398  
REL: 10/95

**PARTS LIST**  
**MODEL 1398 VACUUM PUMP**

<u>ITEM</u>	<u>QUAN</u>	<u>PC. NO.</u>	<u>DESCRIPTION</u>	<u>ITEM</u>	<u>QUAN</u>	<u>PC. NO.</u>	<u>DESCRIPTION</u>
1	1	61-8487	Pulley Bushing 1-1/2 Bore	53	1	41-2482	O-Ring #349
2	1	61-8486	Pulley incl. Item 1	54	2	41-2494	Leg
3	1	61-8610	72 deg Elbow NW50	55	1	41-2386	Large Ring
4	1	61-8611	Intake Adapter	56	2	41-2406	Large Vane, Metal
5	1	61-8613	Centering Ring w/screen NW50	57	6	41-2952	Vane Spring
6	1	61-8612	Bulkhead Clamp	58	2	41-2472	Spring Holder for Large Vane
7	43	2-61-0571	Steel Washer 3/8	59	1	41-2404	Large Rotor
8	6	2-61-0000	Seel Washer 3/16 Bolt Size	60	1	41-2473	Key
9	6	2-01-0110	Hex Hd. Screw 1/4-20 x 5/8	61	2	41-2514	Woodruff Key
10	1	41-2491	Seal	62	1	41-2403	Shaft
11	1	41-2515	O-Ring, Buna #237	63	1	41-2410	Center Plate
12	42	2-01-0520	Hex Hd Screw 3/8-16 x 1-1/4	64	1	61-8510	Pipe Plug 1/4 NPT
13	3	2-01-0532	Hex Hd Screw 3/8-16 x 2	65	1	2-01-6532	Soc Hd Screw 3/8-16 x 2
14	4	41-1137	Washer	66	1	41-2487	O-Ring #210
15	2	41-1136	Plug	67	1	41-2396	Exhaust By-pass
16	1	41-1507	O-Ring #235	68	2	2-01-0344	Hex Hd Screw 5/16-18 x 2-3/4
17	4	41-2485	Spring Retainer	69	1	4-40-2401	Ball Valve 3/4 dia
18	4	2-01-6312	Soc Hd Screw 5/16-18 x 3/4	70	1	41-2506	Cone Spring
19	1	41-2492	Conversion Valver Cover	71	1	41-2488	O-Ring #216
20	1	41-2567	Valve	72	2	4-21-3901	Dovel Pin 7/16 dia x 3
21	4	41-2507	Spring for Exhaust Valve	73	2	41-2392	Small Vane, Metal
22	1	41-2399	Valve Cover	75	1	41-2471	Spring Holder for Smaal Vane
23	2	41-2509	Long Extension Rod	76	1	41-2405	Small Rotor
24	1	41-2486	Deflector	77	1	41-2390	Small Ring
25	2	41-2483	Connector Rod	78	3	41-5405	Pipe Plug
26	1	41-2493	Baffle Plate	79	1	41-2409	Small End Plate
27	2	41-2484	Extension Rod	80	7	2-01-0352	Hex Hd Screw 5/16-18 x 3-1/4
28	1	41-2395	Oil Case	81	1	41-2470	Shaft End Cap
30	1	41-1722	Draincock	82	6	2-01-6112	Soc Hd Screw 1/4-20 x 3/4
34	2	41-3753	Oil Sight	83	1	2-01-0364	Hex Hd Screw 5/16-18 x 4
38	1	41-2517	Gasket	84	1	41-2521	Ball Check Plug
39	2	2-01-0320	Hex Hd Screw 5/16-18 x 1-1/4	85	1	41-2497	Vented Exhaust Valve
40	2	2-01-0356	Hex Hd Screw 5/16-18 x 3-1/2	86	1	4-40-0800	Steel Ball 1/4
41	32	41-2363	Washer	87	2	41-2402	Retaining Ring
42	6	2-61-3100	Washer 1/4	88	4	2-01-0312	Hex Hd Screw 5/16-18 x 3/4
43	1	41-1726	Replacement Filter Element	89	1	41-3063	Orifice
44	1	41-1746	Filter Element Incl. Item 43	*			Sealant
45	1	41-2411	Large End Plate	**	1	70-1003	Hinged Clamp NW50
46	2	41-2397	Spacer	**	1	70-1007	Centering Ring Assy. NW50
47	4	2-00-2704	Fil Hd Screw 10-32 x 1/4	**	1	70-1071	Hose Adapter NW 50
48	18	2-01-0316	Hex Hd Screw 5/16-18 x 1				

\*\* Parts supplied with the Pump but not shown