



MODEL 1376

67-0894 SHEET 2 OF 2

Rev. 7-1998

**PARTS LIST**  
**MODEL 1376 VACUUM PUMP**

<u>ITEM</u>	<u>QUAN</u>	<u>PC. NO.</u>	<u>A*</u>	<u>B*</u>	<u>DESCRIPTION</u>
1	1	41-2074			Pulley incl. item 2
2	1	2-01-9306			Soc. Hd. Setscrew 5/16-18x3/8
3	1	61-8378A			Shaft Lip Seal Assy
4	1	41-0643			Seal Gasket
5	3	2-00-2706			Fil. Hd. Screw 10-32x3/8
6	1	61-8685			Large End Plate
7	1	61-8671			Intake Cover
8	1	41-0234	1	1	Intake Cover Gasket
9	4	2-01-6112			Soc. Hd. Screw 1/4-20x3/4
10	1	41-1692	1	1	Intake Screen
11	1	41-0663			Intake Screen Bracket
12	6	41-2363			Washer
13	3	2-01-6316			Soc Hd. Screw 5/16-18x1
14	1	41-0612			Dust Cap
15	1	61-8468A			Adapter Hose
16	1	61-9284A	1	1	O-Ring #214
17	2	41-0403	2	2	Oil Case Gasket
18	10	62-0015			Soc. Hd. Screw 1/4-20x3-1/8
19	1	41-0508	1	1	Thrust Washer
20	1	41-1683			Shaft
21	1	41-0624	1	1	Pulley Key
22	1	41-1688			Large Ring
23	1	41-1682			Large Rotor
24	2	41-1684	2		Large Vane
25	3	41-0696	3	3	Spring Holder
26	6	41-1304	6	6	Vane Spring
27	1	61-8250C			Center Plate
28	2	2-36-9900			Lock Nut 1/4-20
29	2	2-01-6320			Soc. Hd. Screw 5/16-18x1-1/4
30	1	41-1518			Exhaust Rotor
31	2	41-1487	2		Small Vane
32	2	41-0613	2	2	Woodruff Key
33	1	61-8108D			Exhaust Ring
34	1	41-2045			Small End Plate
35	1	41-0672			End Cap
36	1	41-1005			Pressure Release Tube Part 2
37	1	4-40-1200	1	1	Steel Ball
38	1	41-0992	1	1	Pressure Release Valve
39	1	41-0986			Pressure Release Tube Part 1
40	3	62-0259			Self Tap Screw #6x1/4 Type 'A'
41	6	2-01-0356			Hex . Hd. Screw 5/16-18x3-1/2

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42	1	41-2154	1	1	Lower Exhaust Valve
43	7	2-61-0000			Steel Washer 1/4 size
44	2	2-01-8128			Setscrew 1/4-20x1-3/4
45	6	2-31-0112			Hex. Nut 1/4-20x3/16x7/16
46	4	41-2157	4	4	Block Valve
47	4	41-2158	4	4	Valve Spring
48	2	41-2156			Valve Block
49	2	41-2159	2	2	Valve Block Spacer
50	1	61-8102A			Flange For G.B. Valve
51	3	2-00-6712			Soc Hd Screw 10-32x3/4
52	1	41-1686			Baffle Plate
53	2	41-2175			Setscrew (Special)
54	1	61-8687			Oil Case Spacer
55	1	61-8101			Oil Case Assy. incl. items 63, 67, 72, 74, 75
56	2	61-8362			Soc. Hd. Screw 8-32x1
57	1	61-8100A			Gas Ballast Valve Adapter
58	1	61-8103	1	1	O-Ring
59	1	41-1736			Gas Ballast Valve incl. item 64
60	6	61-8456A			Washer Copper 5/16
61	2	41-1056			Washer
62	10	2-63-0193			Split Lock Washer 1/4
63	2	61-2229A			Glass Window
64	1	41-1742	1	1	O-Ring #011
65	3	41-1766			Thrust Disk
66	1	61-8101A			Gas Ballast Connector
67	1	41-1734			Drain Valve
68	1	41-2757			Lock Nut
70	1	2-01-5106			Rd. Hd. Screw 1/4-20x3/8
71	1	41-2153	1	1	Upper Exhaust Valve
72	2	61-2228A			Cover, Window
73	3	2-01-0316			Hex . Hd. Screw 5/16-18x1
74	2	61-2231	2	2	O-Ring Tetr. #127
75	4	61-2232			Flat Hd Screw 8-32x1/2
		1-99-5282	1	1	Sealant, 6 cc
		1401D	1	1	Mechanical Seal option**

A\*: MAJOR REPAIR KIT CAT # 1376K-06

B\*: MINOR REPAIR KIT CAT # 1376K-05 .

\*\* 1401D is mechanical seal kit includes mechanical seal, gasket and 3 screws