



MODEL 1373

67-0934 SHEET 2 OF 2

Rev. 9-1998

PARTS LIST MODEL 1373 VACUUM PUMP
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<u>ITEM</u>	<u>QUAN</u>	<u>PC. NO.</u>	<u>A*</u>	<u>B*</u>	<u>DESCRIPTION</u>
1	1	41-2074			Pulley incl. item 2
2	1	2-01-9306			Soc Hd Set Screw 5/16-18x3/8
3	1	61-8671			Intake Cover Chamber
4	4	2-01-6112			Soc Hd Screw 1/4-20x3/4
5	1	41-0234	1	1	Intake Cover Gasket
6	1	41-1692	1	1	Air Filter
7	1	41-0663			Air Filter Bracket
8	3	2-01-0316			Hex Hd Screw 5/16-18x1
9	6	61-8456A	6	6	Washer, Copper 5/16
10	3	2-01-6316			Soc Hd Screw 5/16-18x1
11	1	1401D-01			Shaft Seal incl. items 12 & 30 **
12	1	41-0643			Seal Gasket
13	3	2-00-6712			Soc Hd Screw 10-32x3/4
14	10	2-01-0114	10	10	Hex Hd Screw 1/4-20x7/8
15	10	2-63-0193			Split Lock Washer 1/4
16	1	61-8477D			Large End Plate
17	1	41-0403	1	1	Oil Case Gasket
18	1	61-9284A	1	1	O-ring #214
19	1	61-8468A			Adapter Hose
20	1	41-0612			Dust Cap
21	1	41-0508	1	1	Thrust Washer
22	1	41-1762			Shaft
23	3	41-0624	2	2	Woodruff Key
24	1	4-06-0754	1	1	Retaining Ring
25	1	61-8101			Oil Case incl. items 56, 59, 60, 61 & 62
34	1	61-8499B			Baffle Plate
35	4	2-31-0112			Hex Nut 1/4-20
36	4	2-61-3100			Steel Washer 1/4

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37	2	2-01-8132			Set Screw 1/4-20x2
38	1	41-1760			Ring
39	4	41-1768	4	4	Lower Exhaust Valve
40	4	41-1779	4	4	Upper Exhaust Valve
41	4	2-61-0000			Steel Washer 3/16
42	4	2-01-5106			Rd Hd Screw 1/4-20x3/8
43	1	41-1761			Rotor
44	2	41-1684	2		Vane
45	2	41-1685	2	2	Vane Spring Holder
46	4	41-1304	4	4	Vane Spring
47	1	41-2045			Small End Plate
48	1	41-1005	1	1	Pressure Release Tube No.2
49	1	4-40-1200	1	1	Steel Ball 3/8
50	1	41-0992	1	1	Pressure Release Valve
51	6	2-01-0320			Hex Hd Screw 5/16-18x1-1/4
52	1	41-0986			Pressure Release Tube No.1
53	3	62-0259			Self Tapping Screw #6x1/4
54	1	41-1766			Thrust Disk
55	1	41-0672			End Cap
56	2	61-2229A			Oil Window Glass
57	3	2-00-2706			Fil Hd Screw 10-32x3/8
58	6	41-2363			Washer
59	1	41-1734			Drain Valve
60	2	61-2231	2	2	O-Ring Tetr. #127
61	2	61-2228A			Cover, Oil Window
62	4	61-2232			Flat Hd Screw #8-32x1/2
		1-99-5282	1	1	Sealant, 6 cc
		1401D	1	1	Mechanical Seal Option**

A*: MAJOR REPAIR KIT CAT # 1373K-06
B*: MINOR REPAIR KIT CAT # 1373K-05 .

** 1401D is mechanical seal which fits all model 1380 serial numbers.